



**Product Data Sheet &
General Processing Conditions**

**RTP 205.3 RC HS Black
Nylon 6/6 (PA)
Glass Fiber
Heat Stabilized**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE		STANDARD
Primary Additive	33 %	
Density	1.39 g/cm ³	ISO 1183
Shrinkage, 4 mm Thickness		
Flow direction	0.10 - 0.40 %	ISO 294-4
MECHANICAL		
Impact Strength, Izod		
Notched, 4 mm thickness	11 kJ/m ²	ISO 180/1A
Tensile Strength	195 MPa	ISO 527
Tensile Elongation	3.5 %	ISO 527
Tensile Modulus	11300 MPa	ISO 527
Flexural Strength	280 MPa	ISO 178
Flexural Modulus	9700 MPa	ISO 178

THERMAL

Heat Deflection Temperature @ 1.80 MPa	250 °C	ISO 75
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PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

Injection Pressure	70 - 125 MPa
Injection Pressure	680 - 1240 bar
Melt Temperature	275 - 300 °C
Mold Temperature	65 - 105 °C
Drying	4 hrs @ 80 °C
Moisture Content	0.20 %
Dew Point	-25 °C

PROCESSING NOTES

Desiccant Type Dryer Required.